

THE NEW 2007 GL-CLASS



Mercedes-Benz

The GL-Class

Exclusivity is best enjoyed in company.

The GL-Class is a powerful, exclusively luxurious, roomy SUV with a lot to offer, whether you're on your way to an executive meeting, or on your way to the cottage.

Its bold and alluring design features a powerful V-8 engine, 7G-TRONIC automatic transmission, AIRMATIC self-levelling air suspension, and a spacious interior with space for up to seven people.

It's a vehicle that not only meets, but surpasses the demands of discerning customers just like you. You're in the best of company.

Welcome to the GL-Class. Welcome to the club.







The GL-Class

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GL 450 shown with optional Off-Road Package.





GL 450 shown with optional Rear-Seat Entertainment Syster

Wide open spaces.

The GL-Class features a spacious interior, with room to comfortably seat up to 7 passengers, and provides outstanding transport capacity.

At first glance, the GL-Class is impressive, to say the least. Its bold exterior dimensions underline its interior spaciousness and ride comfort. The GL-Class' three seat rows seat up to 7 passengers, in highly comfortable, full-sized, ergonomically optimized seats. Ample head and leg room, coupled with amazing all-around visibility for each passenger results in a highly relaxing and comfortable ride. The third row of seats electronically folds down to free up additional cargo space. With the second and third rows collapsed, the GL-Class has a cargo capacity of 2,300 litres, giving you room to pack almost anything.



Colour-Plav

Matte and shiny chrome

applications set accents.

The two-coloured trim in

feel of the interior.

Alpaca Grey and Cashmere Beige, adds to the spacious

Power meets elegance. Inside and out.

A distinctive exterior with powerful design elements reveals an elegant interior of fine wood and leather.

The GL-Class' exterior, in one word: impressive. The GL-Class' attractive exterior combines smooth curves, distinctive contours and powerful design elements. Unmistakable Mercedes-Benz front-end design with pronounced details such as the powerfully structured radiator grille, emphasizes the vehicle's functional, expressive character. A solid, imposing side view gives the impression of length, and ensures good visibility and a bright atmosphere in the passenger compartment. Clearly structured rear design evokes a sense of calm, assured power. The wide track and the concise wheel arches give the rear a broad, sturdy stance.



GL 450 shown with optional Active Bi-Xenon Headlamps Package.

The interior design of the GL-Class combines strength and solidity with luxurious appointments to satisfy the most discerning of drivers. Settle into wonderfully comfortable seats, with attractive wood inlays and ARTICO man-made leather seams, all part of a stylish and spacious two-colour interior concept.

Behind the wheel, catch all the controls in a single glance. The multi function display shows all your important data, like the selected driving program and audio settings.

Make yourself at home in your own private lounge. Up to seven people can relax in the GL 450's luxurious seats. With EASY ENTRY, you can fold down a seat in the second row, to comfortably reach the third. The panoramic glass roof lets in ample natural lighting, while a sliding sunroof lets in the fresh air and sunlight up front. Backseat passengers will feel like they're right up front with the optional Rear-Seat Entertainment System. Watch DVDs on dual 7" colour screens set in the headrests of the first row. With its eleven speakers, subwoofer and surround sound, the optional harman/kardon LOGIC7[®] digital surround system provides an amazing audio experience.

Power seat adjustment is standard for both driver and front passenger seats.

Protective potential on all sides High-strength, high rigidity steel and a dual walled front-end structure that absorbs the energy of an impact, work together for an effectively protective cabin space.

> The safety passenger cell 5.08 m long, 1.92 m wide and 1.84 m high – impressive measurements, impressive technology.

In terms of safety, you're well on your way.

PRO-SAFE[™] – Mercedes-Benz' new philosophy on safety.

On-site electronics The safety systems constantly monitor vehicle stability.



PRO-SAFE,[™] the new philosophy on safety no longer separates security into individual active and passive safety systems. Instead, Mercedes-Benz has adopted an integrated, future-oriented way to handle safety.

Assistance systems permanently monitor the driving situation. At the onset of known typical dangers, systems automatically warn and intervene where possible. Functions such



as ESP[®] and ESP[®] trailer stabilization ensure comfortable, and above all, safe driving. Further systems, like the user-friendly operation and display concepts minimize driver distractions, keeping eyes on the road. In the GL-Class, driver and front passenger seat air bags protect from injury. Side and curtain air bags complete this protective potential. The ARCADE advanced sensor control system monitors all of the GL-Class' restraint systems, and evaluates signals from a multitude of crash sensors and on-board systems. It then triggers the appropriate air bags and belt tensioners.

NECK-PRO crash-active headrests

With NECK-PRO, in a rear-end collision, the headrests on the front seats move forward and upward, reducing the danger of injury.

New power At work in the GL 450 features one of the strongest V-8 engines of its class.



Powerful forces, well under control.

The GL 450's 335 hp engine, 7G-TRONIC automatic transmission and 4MATIC[™] all-wheel drive : Power, comfort and security while you drive.

The GL-Class features a newly developed, high-displacement 335 hp V-8 engine that matches power with a quiet ride. Enjoy harmonious, superior output and torque delivery, optimum smoothness and refinement, while maintaining moderate fuel consumption levels.

The 7G-TRONIC seven-speed automatic transmission and 4MATIC[™] permanent all-wheel drive work hand in hand. The 7G-TRONIC automatic transmission seamlessly delivers the right gear for driving conditions and your driving style. It provides great acceleration while maintaining comfort. Shift it manually with the simple touch of a button.

The 4MATIC[™] all-wheel drive system helps you stay on the road, even in unfavourable conditions. If the wheels are unequally burdened on uneven paths, and threaten to spin, 4MATIC[™] automatically intervenes and directs braking to individual wheels, ensuring load balance. With integrated ABS and traction control (ASR) functions, the electronic driving dynamics system (4ESP[®]/4ETS) guarantees optimal traction – furthering the benefits of all-wheel drive.

Consider roads optional.

Go from smooth, paved highways to wild dirt roads, with the optional Off-Road Package.

The GL-Class is an experience on any road. The standard AIRMATIC air suspension ensures you a relaxing ride. The 4-wheel independent suspension provides constant vehicle position, regardless of driving terrain. Add the optional Off-Road Package and get even more great features.

- The Adaptive Damping System (ADS) brings more driving fun. With three available damper settings get a completely individualized drive at the touch of a button.
- Hill-Start Assist eases the ride uphill, the 4-channel Anti-Lock Braking System (ABS) reduces the brake-path on the incline, and the Electronic Stability Program (ESP[®]) makes driving with a trailer noticeably more secure. In addition, the ride height of the GL-Class can be raised to 600 mm so creek beds are no longer such an obstacle.
- A two-stage distributor transmission allows you to switch gears appropriately for both on and off-road conditions. The low-range gear offers improved traction on loose dirt, even when going uphill. In off-road mode, the electronic drive-dynamic system (4ESP®/4ETS) adapts to the conditions of the terrain, ensuring precision braking and appropriate response from the 7G-TRONIC automatic transmission.





14 | COLOURS AND MATERIALS | Paint, upholstery and trim

SINGLE COLOUR PAINT METALLIC PAINT



040 Black

960 Alabaster White

High-expression colours

Enhance the character of the GL-Class with your favourite colour. Choose from a multitude of paints which follow through into the interior, where fine leather and colour-complementing woods complete your GL 450.



197 Obsidian Black



359 Capri Blue



544 Barolo Red



693 Desert Silver

723 Pewter Silver



775 Iridium Silver



816 Everest Green



349 Alpine Rain

ARTICO LEATHER (Man-made leather.)





101 Black



104 Cashmere Beige



108 Alpaca Grey



474 Verde Brook

LEATHER



201 Black



204 Cashmere Beige



208 Alpaca Grey

WOOD



Burl Walnut



STANDARD EQUIPMENT (SELECTION)

6 disc CD-changer with MP3 capabilities	Electronic Stal
18" 5-spoke light-alloy wheels	Heated front s
4matic [™] all-wheel drive	Heated windsl
7G-TRONIC 7-speed automatic transmission	ISOFIX child s
Air bags with multilevel release, side air bags in front seats and second row, window curtain air bags for all three rows	Leather-wrapp Multifunction
AIRMATIC (4-wheel self-levelling air suspension)	NECK-PRO cra
Antitheft system with tow-away protection	Parameter stee
ARCADE crash sensor system	PARKTRONIC
Auto-dimming mirrors	Power window
Automatic climate control	Rain sensing v
Brake Assist (BAS)	Rear side wind
Burl Walnut wood trim	Roof rails
Cargo cover	Tele Aid emer
COMAND display system with 6.5" colour display and AM/FM/CD capabilities	Tilting/sliding
Compass	Tire pressure
DIRECT SELECT gearshift with steering-wheel gearshift buttons	Third row seat
Downhill Speed Regulation (DSR) with switch	

Electronic Stability Program (ESP $^{\circ}$) including ABS and traction control (ASR)
Heated front seats
Heated windshield washer system
ISOFIX child seat anchor for second and third row
Leather-wrapped multifunction steering wheel
Multifunction steering wheel
NECK-PRO crash-active headrests for driver and front-seat passenger
Parameter steering (speed-sensitive steering)
PARKTRONIC
Power windows for first, second and third row
Rain sensing windshield wipers
Rear side windows and tailgate with privacy glass
Roof rails
Tele Aid emergency calling system ¹
Tilting/sliding sunroof
Tire pressure loss warning system
Third row seat with electric fold-down function

¹First year's monitoring provided at no cost with subscription. Subscription is required for service to be active. Tele Aid operates only where cellular and Global Positioning System coverage are available. ²Not available with leather and wood trimmed steering wheel. ³Only available with Premium Package. ⁴DVD-ROM maps do not cover all areas nor all routes within an area. One Canada/U.S. DVD-ROM is included with this vehicle.

INDIVIDUAL OPTIONS

Cargo net

DISTRONIC

harman/kardon LOGIC7® surround sound system with 11 speakers plus subwoofer

Heated multifunction steering wheel²

Heated seats for second row

KEYLESS GO

Leather and wood-trimmed steering wheel

Leather upholstery

Power liftgate

Rear-Seat Entertainment System with two 7" LCD screens, DVD player and headphones

Rear side air bags

Rear view camera³

Tire pressure monitoring system

OPTION PACKAGES

Active Bi-Xenon Headlamps Package: Active Bi-Xenon Headlamps with washers and cornering lights. Interior Light and Leather Upholstery Package Off-Road Package: Adaptive Damping System. Stainless underride protection in front and rear. Premium Package: COMAND with navigation.⁴ Electrically adjustable steering column. Passenger and driver's side memory. Power folding side mirrors. Power liftgate with crush protection. Rear-Audiosystem for second row.

Rear Seat Climate Control Package:

Rear air-conditioning. THERMOTRONIC 3-Zone automatic climate control.



GL 450 shown with stainless steel running board with rubber studs, 20" Titanium Silver 5-spoke light-alloy wheels and optional Active Bi-Xenon Headlamps Package.

Accessorize to individualize.

You're an individual. You take pride in setting yourself apart. You also enjoy the finer things in life. Satisfy all of your discerning needs with genuine Mercedes-Benz accessories. Make an impact on your lifestyle, and those in it, with your individualized GL-Class. All genuine Mercedes-Benz accessories are designed and manufactured to the highest standards for design, engineering, appearance, quality, form and function. Add nuance and unique refinement to your GL-Class in terms of appearance, luxury, and convenience. It's an ideal way to add your own distinctive style to an already stunning automobile.



Roof rack or box

Roof rack highlights design and serves as a basic carrier for M, L and XL-sized boxes of durable, elegant, and aerodynamic design. Available in titanium metallic and matte silver, with opening on left or right.



Designer wheel

Opt for the larger, elegant, light-alloy Porrima 20" incenio designer wheel with 5-spoke design, and emphasize the power and practical design of your GL-Class.



Luggage divider net An easy-to-use partition net can be stretched behind the first or second seat row to create separate compartments – very useful for trips with packed luggage, or packed "special friends."



iPod® integration kit You've spent time carefully filling your iPod® with the great music you love. Now you can enjoy every minute of every song as you cruise in your GL 450, courtesy of the iPod® integration kit.



20 | TECHNICAL FEATURES | Technical data

$GL 450$ $4MATIC^{TM}$
V-8
4,663-cc
335 hp @ 6,000 rpm
339 lb-ft @ 2,700-5,000 rpm
7.6 seconds
265/60 R 18
Information N/A
100 L
12.1 m curb-to-curb
121.1 in/3,075 mm 200.3 in/5,088 mm 72.4 in/1,840 mm 83.7 in/2,127 mm
10.6 cu ft/300 litres 43.8 cu ft/1,240 litres 81.2 cu ft/2,300 litres
7,500 lb/3,402 kg
0.38
5,357 lb/2,430 kg

¹Stated rates of acceleration are based upon the manufacturer's track results and may vary depending upon model, environmental and road surface conditions, driving style, elevation and vehicle load. ² 2007 figures not yet available at time of publication. Estimates are based on the Government of Canada's approved criteria and testing methods. The actual fuel consumption of this vehicle may vary. Refer to the *Fuel Consumption Guide*.

Mercedes-Benz Customer Care

24-hour Roadside Assistance

During the basic warranty coverage of 48 months and the time duration of the optional Extended Limited Warranty, Mercedes-Benz Roadside Assistance will be at your service. We'll bring you some gas, replace a flat tire with your spare, or jumpstart your car. In the event of a mechanical breakdown, if attempts by our Roadside Assistance technician have not made your vehicle safely operable, towing service will be provided to the nearest Mercedes-Benz dealership. Assistance is available 24 hours a day, every day, to anyone driving a Mercedes-Benz anywhere in Canada or the continental U.S.¹

Wear and tear coverage

For 24 months or 40,000 km (whichever comes first) many items normally considered "wear and tear," such as light bulbs, wiper blade refills, and brake pads and discs, are covered. If necessary, an authorized Mercedes-Benz dealer will replace these parts at no charge to you.

Customer service

Owning a Mercedes-Benz means that when you have a question, we're here to help. Customer Service is open from 9 a.m. to 5 p.m. EST, Monday through Friday, and is staffed with knowledgeable Mercedes-Benz people who can talk you through the finer points of working your car's audio system – or even assist you in locating the nearest Mercedes-Benz dealership. Just call 1-800-387-0100. It's that simple.

Mercedes-Benz warranties

The Mercedes-Benz New Car Limited Warranty covers defects in materials or workmanship for 48 months or 80,000 km, whichever occurs first. To widen your window of confidence, you can opt for a Mercedes-Benz Extended Limited Warranty as well.²

Time for basic maintenance? Ask your GL-Class.

No two drivers are the same. That's why the Flexible Service System in your GL-Class monitors certain indicators of oil condition, engine loads, rpm, operating temperatures and your driving habits to determine when basic maintenance is really necessary.³ Then a display on the dash reminds you to contact your Mercedes-Benz dealer for an appointment. So you can spend less time servicing your GL-Class and more time enjoying your life.

Trip interruption reimbursement

If a breakdown covered by your New Car Limited Warranty occurs more than 80 km from your home, leaves your Mercedes-Benz vehicle inoperable or unsafe to drive, and requires overnight repairs, we've got you covered. You will be reimbursed up to \$500 for hotel accommodations and up to \$600 for alternate travel expenses per incident while your car is being repaired at an authorized Mercedes-Benz dealership.

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¹Vehicle must be accessible from main roads. Roadside Assistance may involve charges for parts, service and towing. Depending on the circumstances, these services may be provided by an outside service provider, courtesy of Mercedes-Benz Roadside Assistance. For full details of the Roadside Assistance Program, please see your dealer. ²Please see your dealer for warranty details as well as for terms, conditions and pricing for extended warranty options. ³Maintenance items are identified in the Service Booklet for each model. Driver is responsible for monitoring fluid levels and tire pressures between service visits. Limitations apply.

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GL 450 shown on cover with optional Active Bi-Xenon Headlamps Package, Off-Road Package and accessory 20" 5-spoke light-alloy wheels.