



CLC-Class

Mercedes-Benz

"Our philosophy is very simple. We give our best for people who expect the best."

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An exceptional form. For a fast-moving lifestyle

The CLC Sports Coupé

Images on paper can never do justice to the outstanding agility of the Mercedes-Benz sports coupé. But it could soon be right in front of you on the road. Expressive styling and visible dynamism appeal to the heart and the mind in equal measure. And ensure that the CLC will move you even when you are not moving the CLC.

Expressive design. Intense character

It gives you driving pleasure and ride comfort. It takes away any risk of boredom. It all starts the moment you set eyes on the CLC. The design is a modern take on the classic Mercedes-Benz coupé tradition. Convex and concave surfaces intermingle with dynamic lines to create a compact form and give the body its classic wedge shape – rising dynamically all the way up to the seemingly weightless tail end. Sporty touches here include distinctive two-tone lights and a diffuser-style bumper.

The expressive look of the sports coupé is further accentuated by the wheels – available in 18-inch format as an optional extra.









Time to surge ahead

The Mercedes-Benz sports coupé radiates energy. Its assuredness and desire to be on the move are immediately apparent. Thanks to the forwards thrust of the distinctive wedge-shaped design and the wide appearance of the chassis. The sportily moulded front apron with air inlets and a large central star in the radiator grille fit perfectly into the overall scheme of things. Plus you can make the CLC Sports Coupé even more expressive by ordering the optional Sports package.









Set your expectations high. So that it can do them justice

7 engine variants – 2 diesel and 5 petrol powerplants (including a BlueEFFICIENCY model offering optimum fuel economy) – provide the driving force. Exceptional dynamism and agility come courtesy of the Direct-Steer system and the lowered sports suspension. Both form part of the optional Sports package. But the CLC wouldn't be a Mercedes if it didn't combine all of this sportiness with a high standard of comfort. Cue the fast-response transmission, standard-fit sports seats and exclusive interiors, for example.









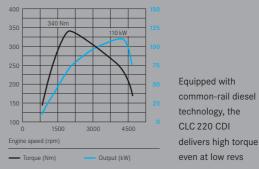
Generous in terms of output. Mean on fuel

Strong performers and strong fuel savers - thanks to common-rail diesel technology

Environmental awareness begins at home. On your doorstep, to be precise. Especially if this is where you get into your car. State-of-the-art common-rail diesel technology with a particulate filter as standard has a positive impact on the LCA of the CLC 200 CDI developing 90 kW and the CLC 220 CDI delivering 110 kW. As it also does on their fuel consumption. It's nice to know that the engines' performance figures, too, leave nothing to be desired, while their smoothness is astonishing.

All the cylinders of the common-rail engine are supplied with fuel via a shared line. Injection is metered with the utmost precision, while the degree of pressurisation is extremely high. As a result, the full torque is available very soon – at just above idle speed.

CLC 220 CDI





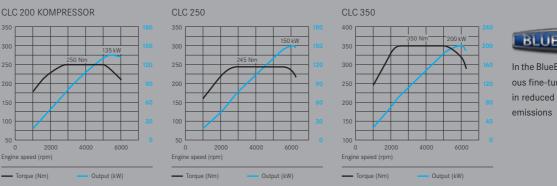




Designed to drive your enthusiasm as well as your car

The petrol engines - maximum torque even at low revs

Keenness to perform and environmental compatibility are at the heart of the petrol engines for the CLC Sports Coupé. The two 6-cylinder variants deliver their power reserves with an impressive show of strength and spontaneity – the CLC 250 with 150 kW and the CLC 350 with 200 kW. For instance, the CLC 350 takes just 6.3 seconds to sprint from 0 to 100 km/h while the CLC 180 KOMPRESSOR with 105 kW and the CLC 200 KOMPRESSOR with 135 kW are pleasingly economical on fuel consumption yet as generous as ever with regard to dynamics. Our commitment to sustainable mobility and environmental protection is no less legendary. The latest example of this is the 95-kW CLC 160 BlueEFFICIENCY which combines driving pleasure with particularly low fuel consumption and reduced emissions. Classic Mercedes qualities, in fact.



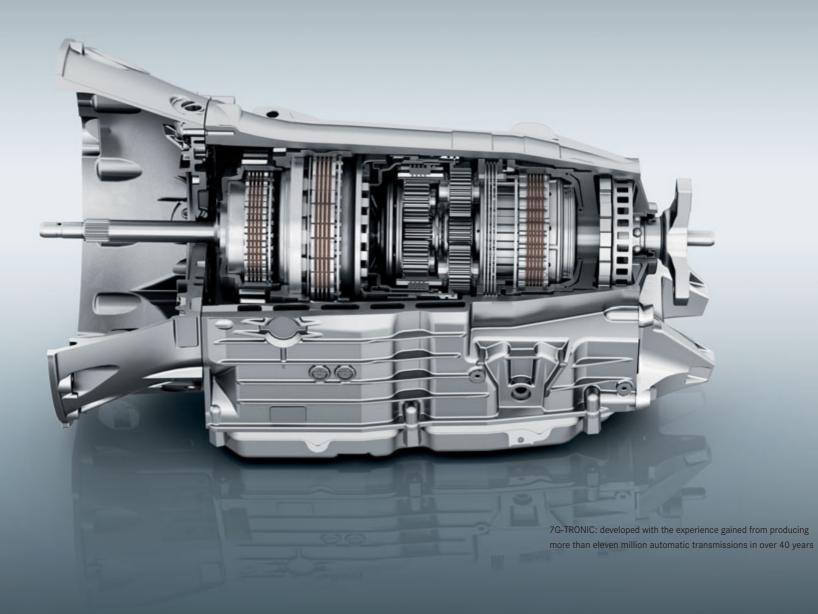


In the BlueEFFICIENCY models numerous fine-tuning measures result in reduced fuel consumption and CO₂ emissions

The best transmissions are the ones that go unnoticed

Fast, precise, exciting: the manual and automatic transmissions

Power is nothing without control. This is why the fastresponse transmissions for the CLC are designed to work together with you. The DIRECT CONTROL 6-speed manual transmission sends the power where it belongs: to the road, and that with unerring precision. Fast gear changes are also the order of the day with the optional 5-speed automatic transmission and the 7G-TRONIC automatic transmission, which is available as an optional extra for the 6-cylinder models. Powerful acceleration in any gear is part of this transmission's genetic make-up – thanks largely to the multiple downshift function. The CLC's shift times are so fast that the route will never seem long enough. Not only does this sound impressive, it also enhances comfort.





Only telepathy is more direct

Enticingly sporty, delightfully direct: suspension and steering

You hold the steering wheel with both hands. Each new bend triggers a sense of eager anticipation. With its wide track and taut tuning, the CLC's DIRECT CONTROL suspension sweeps through every bend with sporty flair. The lowered sports suspension, available as an optional extra, does full justice to its name courtesy of some exceptionally dynamic characteristics. Similarly the Direct-Steer system – part of the optional Sports package – makes you feel a close affinity with the road. It enhances both the agility and the comfort of the CLC by varying its ratio in line with the steeringwheel angle. So even the shortest of trips becomes a pleasure to savour – at every apex.

Maximum excitement. Minimum risk

Active occupant protection for the sports coupé

The CLC is clearly in its element on the road. And to make sure this is where it stays, an impressive array of safety systems helps to prevent accidents before they even get a chance to happen. The Electronic Stability Program ESP® is able to apply the brakes precisely at each individual wheel in the event of over- or understeer, while Brake Assist (BAS) helps bring the CLC to a stop as quickly as possible when the brakes are applied in an emergency. Further active-safety components include the anti-lock braking system ABS and the optionally available bi-xenon headlamps with a cornering light function, which ensure exceptionally bright illumination of a wide section of the road. Plus the fog lamp on the side of the car in question is activated when the car starts to make the turn. Thus you can see whether the way ahead really is clear in plenty of time.

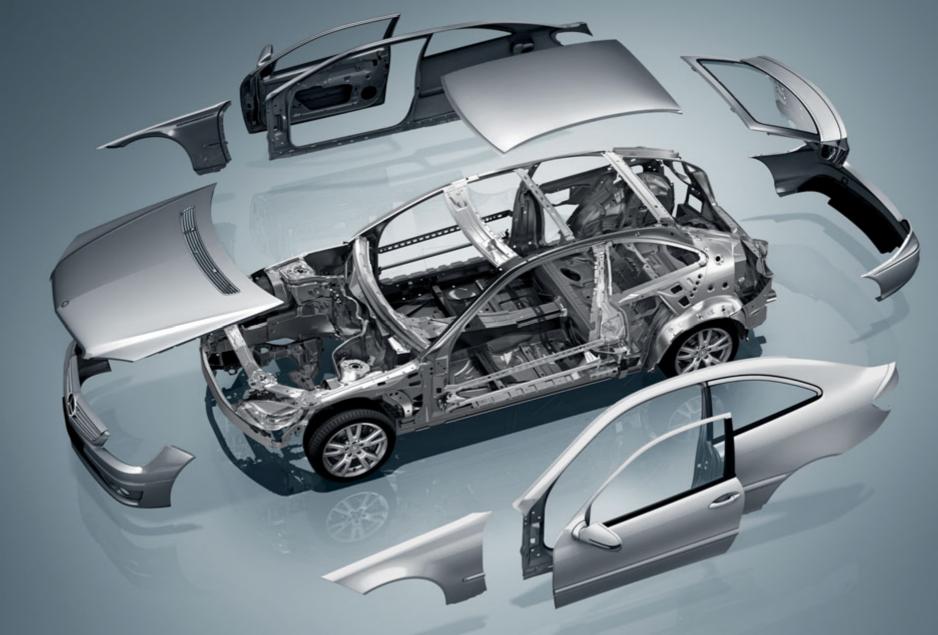




Hopefully you'll never see a repeat of what we're about to show you

Passive occupant protection for the CLC

Dynamism is at its most stunning when it is under control. This comfortable feeling is built into the CLC. The safety body with its high-strength passenger cell and supporting structure capable of withstanding extremely high loads, along with energy-absorbing deformation zones, forms the heart of the safety concept. Efficient occupant protection is also provided by the airbags. The CLC features front airbags with two-stage deployment as well as front sidebags and windowbags. All the seats in the sports coupé are equipped with 3-point seat belts. In addition, highly effective belt tensioners and intelligent belt-force limiters contribute to the outstanding level of occupant protection afforded by the CLC Sports Coupé.







Exclusivity for all five senses. Controllable with the sixth

The cockpit equipment

Opening the driver's door reveals a space that you may not have been expecting. Not just sizewise but, above all, in terms of the harmonious blend of exclusivity and high-quality materials with a sporty design. Features such as the standard-fit automatic climate control THERMATIC add to the enhanced ride comfort.

Impressively dynamic: the appearance of the sporty instrument cluster with distinctive white

needles. Astonishingly intuitive: the controls for key functions. Whether it be the arrangement of the switches or the layout of the instruments, everything is where you would instinctively expect it to be. Without having to chance a second look. Not only is this safer, it also makes driving an even more pleasurable experience. Furthermore, the 3-spoke multifunction steering wheel ensures that even central functions can be controlled quickly and easily.

Sporty and muscular meets suave and sophisticated

Extremely pleasing on the eye: the interior of the sports coupé

Agility and comfort are not always easy bedfellows. But they are when you're ensconced in the standard-fit sports seats. Their good looks are matched by the level of support they offer you whilst driving. They even help you to get into the rear. Simply fold down the backrest – and the EASY-ENTRY system moves the front seats forwards. As well as making life easier, the interior of the CLC is easy on the eye. Exciting contrasts and high-quality materials – like the optionally available leather appointments in alpaca grey – create an exclusive ambience, while trim parts in brushed aluminium or optionally available black bird's-eye maple are combined with black carpet and light seat and door centre panels. So when you next drive to a luxury suite, you'll already feel as if you're in one.





The view outside is as impressive as the one inside

The panoramic sunroof - in its element whatever the weather

Below you, hallmark Mercedes exclusivity. Above you, the open sky. The panoramic sunroof, available as an optional extra for your CLC, opens up a whole new perspective and allows light to flood into the interior, giving a hint of that special open-air feeling you only usually get when driving a cabriolet. That's because, beneath the large panoramic panel spanning the entire roof surface, it's almost like sitting beneath the open sky. You can add to this feeling by moving the front section of the roof rearwards at the touch of a button – without restricting headroom in the rear in the least.

At the rear, the panoramic sunroof merges into a large tailgate that allows even heavy and bulky items to be loaded with ease. Thanks to a boot capacity of 310 litres (with the luggage cover) or up to 1100 litres (with the rear seat backrests folded down), your CLC has plenty of space for your luggage-carrying requirements. So there's no need to leave anything behind.

Infotainment for the i-generation

Multimedia freedom thanks to Bluetooth®, media interface and Dolby Digital 5.1 surround sound

Welcome to the communications society: for information, communication, navigation and entertainment the CLC offers the latest audio and communications solutions, equipped as standard with user-friendly colour displays and a Bluetooth[®] interface that connects the mobile phone wirelessly with the hands-free feature. Simply intuitively functional.



Bluetooth[®] interface display

To begin with, there is the optional Audio 20 CD with an integrated CD player or optionally with an integrated CD changer for 6 CDs, MP3 capability, 5-inch display and Aux-in connection in the glove compartment.

Over and above these functions, the Audio 50 APS system offers you a convenient DVD arrowbased navigation function with junction zoom and Traffic Message Channel (TMC).

Completing the line-up, the COMAND APS multimedia system impresses with its hard-disc navigation, Birdview and high-resolution 6.5-inch display. Further components of the system are: the intuitive voice-operated control system LINGUATRONIC, 4-GB memory for audio files (MUSIC REGISTER) and a socket for SD memory cards. With the optional media interface, for the first time it is possible to integrate an iPod[®], USB stick or other external audio devices into the CLS's operating system. This way, the track titles are shown in the display and can be controlled with the buttons of the multifunction steering wheel (available from Audio 20 CD with a 6-disc CD changer upwards).

If from now on you get into the car to listen to music, too, this could be because of your new CLC. The sonorous Harman Kardon[®] Logic 7[®] surround sound system will provide just the right sound experience, with its 450-Watt output and perfectly adjusted surround sound in Dolby Digital 5.1 and DTS technology.







My CLC-Class





Sport de luxe

The Sports package for your CLC

A special impression requires a special expression. Something the CLC derives from the optional Sports package. Its body hugs the road more closely, thanks to the sports suspension, while the innovative variable-ratio Direct-Steer system is also a part of the Sports package. You will feel it in the form of even more direct handling and enhanced agility. You can tell the sporty tailoring for your CLC above all by the 5-twin-spoke 18-inch light-alloy wheels. Darkened projection-beam headlamps and a radiator grille with black louvres and chrome highlights underscore the car's expressiveness.



The air intake grille with its atlas grey mesh design



The sound-optimised exhaust system





The 3-spoke leather sports steering wheel continues the dynamic theme of the Sports package in the interior. Dark brushed aluminium trim parts and an instrument cluster with red needles and a chequered-flag design set the tone. When the key is inserted and turned in the ignition, the speedometer and rev counter spring to life. The needles swiftly abandon their 6 o'clock position and sweep the complete dial, to return to the starting position after a fraction of a second. This is just a selection of the benefits. Others include the standard seats in ARTICO man-made leather with a perforated seat surface. For the even more discerning, leather appointments in cognac brown are available as an exclusive optional extra in conjunction with the Sports package. After all, uniqueness is the norm for the CLC with the Sports package.







The easy-grip leather sports steering wheel

The studded stainless-steel sports pedals

Luxury is also about personal preference

For discerning tastes: Exclusive package and Comfort package

The upgraded appointments in the Exclusive package are designed for those who feel that even everyday luxury is too ordinary. This package enables you to further personalise the CLC with a wide range of options, for example the memory function for the driver's and front passenger seat settings or the luxury automatic climate control THERMOTRONIC. Those who spend a lot of time on the road will feel perfectly at home in the CLC with the Comfort package. Useful features of this equipment package include a rain sensor, electrically folding exterior mirrors and an automatic dimming function for the driver as well as a tyre pressure loss warning system, all of which means that the focus is firmly on your comfort and convenience.



The electric seat adjustment with memory function



Luxury automatic climate control THERMOTRONIC



Tyre pressure loss warning system



Rain sensor



One of the electric exterior mirrors



The exterior mirror, electrically folded

STANDARD EQUIPMENT (SELECTION)

Airbags and sidebags for driver and front passenger, plus windowbags for driver, front passenger and rear passengers

Automatic climate control THERMATIC with separate temperature control for driver and front passenger, dust filter and activated charcoal filter and air recirculation switch with convenience function and ventilation outlets for the rear

Belt tensioners with belt force limiters front and rear

Brake Assist (BAS)

Chrome package: chrome highlights for bumpers and rub strips

Designer key (ignition key with chrome highlight)

DIRECT CONTROL 6-speed manual transmission

DIRECT CONTROL power steering with safety steering column
DIRECT CONTROL suspension
Door sill panels with "Mercedes-Benz" lettering
EASY-ENTRY system for rear passengers
Electronic Stability Program ESP®
 Exterior mirror with integrated LED indicator
Front armrest with stowage compartment and cup holder
Front fog lamps
 Front sports seats with reinforced lateral support
 Headlamp Assist



Wide coupé radiator grille with chrome highlights



The two-tone tail lights and third brake light



Exterior mirrors with integrated LED indicators

STANDARD EQUIPMENT (Selection)

Headlamp range adjustment

Heated rear window

Immobiliser with ELCODE locking system and infrared remote control

Outside temperature display

Particulate filter for diesel models

Power windows (2) with one-touch control and obstruction sensor

Seat occupancy sensor for front passenger seat

Side-impact protection

Steering column manually adjustable for height and reach

Sun visor with vanity mirror Three-spoke multifunction steering wheel Through-loading facility, rear bench seat folds fully or with 1/3:2/3 split Tinted glass TIREFIT tyre sealant with electric pump Trim parts in light brushed aluminium Trip computer in the multifunction display

Warning buzzer that sounds if the vehicle lights are left on and the parking brake is applied

Windscreen wiper system with one-touch control



Automatic climate control with aluminium trim parts



Headlamp Assist



Designer key

OPTIONAL EXTRAS (SELECTION)	CLC 200 CDI	CLC 220 CDI	CLC 160 BlueEFFICIENCY	CLC 180 KOMPRESSOR	CLC 200 KOMPRESSOR	CLC 250	CLC 350
7G-TRONIC automatic transmission	-	-	-	-	-	٠	٠
Bi-xenon headlamps with dynamic range control and cornering light function	•	•	٠	•	•	•	•
COMAND APS, multimedia system	٠	٠	•	•	•	٠	•
Harman Kardon [®] Logic 7 [®] surround sound system	٠	٠	•	•	•	•	•
Leather steering wheel and leather-covered shift lever	٠	•	٠	•	•	•	٠
Panoramic sliding sunroof and illuminated sun visor	٠	٠	•	•	•	٠	•
Sidebags in rear	٠	٠	•	•	•	•	•
Sports suspension	٠	٠	•	•	•	•	•
Heat-insulating dark-tinted glass for rear side windows and rear window	•	•	•	•	•	•	•
Trim parts in bird's-eye maple	٠	٠	•	•	•	٠	•

Optional extra
O Standard equipment
- Not available



The heat-insulating dark-tinted glass at the rear



The panoramic sliding sunroof



The bi-xenon headlamps with a cornering light function

EQUIPMENT PACKAGES (Selection)	CLC 200 CDI	CLC 220 CDI	CLC 160 BlueEFFICIENCY	CLC 180 KOMPRESSOR	CLC 200 KOMPRESSOR	CLC 250	CLC 350
Comfort package: rain sensor, interior mirror and driver's-side exterior mirror with automatic dim- ming function, exterior mirrors left and right elec- trically folding, tyre pressure loss warning system	•	•	٠	٠	•	•	٠
Exclusive package: memory function for electrical adjustment of front seats, steering column and exterior mirrors as well as luxury automatic climate control THERMOTRONIC	•	•	٠	•	•	•	•
Sports package: including Direct-Steer system, sports suspension, 18-inch 5-twin-spoke light-alloy wheels, ARTICO man-made leather upholstery in a choice of 2 variants, 3-spoke leather sports steer- ing wheel with multifunction capability	٠	٠	٠	٠	•	•	٠

Optional extra
O Standard
- Not available



The Audio 50 APS radio with DVD navigation system



The voice-operated control system LINGUATRONIC



PARKTRONIC with LED display

Create an even greater impression – the wheels for your CLC

You can give your CLC a really personal touch with our range of light-alloy wheels. There is a wide selection to choose from, depending on the engine



Optional extra: 17-inch 5-twin-spoke light-alloy wheel (standard on CLC 350)



Optional extra: 16-inch 5-spoke light-alloy wheel (standard on CLC 250)



Optional extra: 16-inch 10-spoke light-alloy wheel



Optional extra: 17-inch 5-twin-spoke light-alloy wheel



Optional extra: 17-inch 6-spoke light-alloy wheel



Standard for Sports package: 18-inch 5-twin-spoke light-alloy wheel



Optional for Sports package: 18-inch multi-spoke light-alloy wheel



Optional extra: 18-inch AMG 5-spoke light-alloy wheel



Genuine accessories: 18-inch incenio "Almuredin" light-alloy wheel painted in high-sheen titanium silver

Whether you favour 16-inch, 17-inch or 18-inch wheels: all of them accentuate the sports coupé's expressive appeal.



An ideal starting point - genuine accessories

As well as being styled for maximum appeal, each and every detail of a Mercedes is also designed for maximum practicality. Take the handy accessories such as the aerodynamic roof box or the swivelling ski and snowboard rack, for instance. Not only does your equipment stay safe and well protected until you arrive at your destination, it is also easy to load and unload. Furthermore, practical luggage nets allow you to stow loose items such as toys, footballs or running shoes out of harm's way whilst you are driving. So there's a safe place for everything on board the CLC. And there is one other thing you can be sure of: only genuine Mercedes accessories are designed to fit your Mercedes perfectly.



New Alustyle ski and snowboard rack



Luggage nets for the boot floor and the boot sill

NON-METALLIC PAINTS

The CLC paintwork puts the finishing touch to the carefully crafted Mercedes-Benz corrosion protection system, which includes zinc phosphating and electrophoretic dip priming of the body for long-lasting protection. We also make very extensive use of eco-friendly water-based paints.



040 black



590 fire opal



650 calcite white

METALLIC PAINTS



112 chromite black



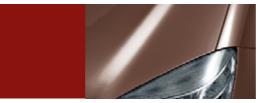
359 tanzanite blue



775 iridium silver



197 obsidian black



544 carneol red



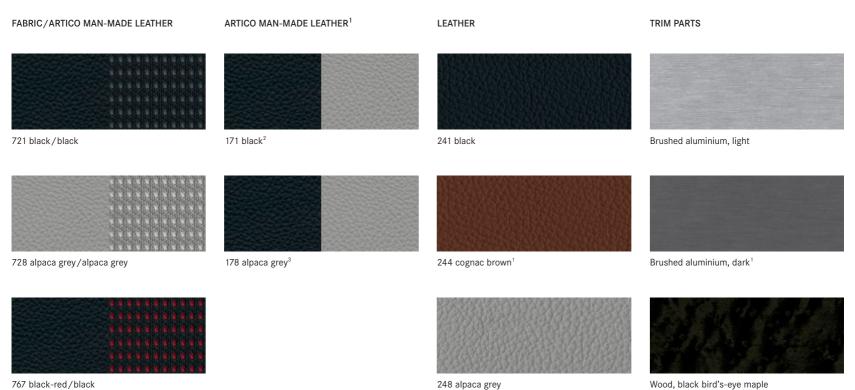
792 palladium silver



230 indigolite blue



755 tenorite grey



767 black-red/black

¹ Only available for Sports package

² Centre console, door lining, rear side trim and carpeting in black, seats in alpaca grey/black

³Centre console, door lining, rear side trim in alpaca grey, carpeting in black, seats in alpaca grey/black

NON-METALLIC PAINTS	FABRIC/ARTICO MAN-MADE LEATHER	black ∕ black	alpaca grey/alpaca grey	black-red/black	ARTICO MAN-MADE LEATHER	black	alpaca grey	LEATHER	black	cognac brown	alpaca grey
black		•	٠	•		٠	•		٠	٠	•
fire opal		٠	٠	0		٠	•		٠	\bigtriangleup	•
calcite white		•	•	•		•	•		٠	•	•
METALLIC PAINTS											
chromite black		٠	٠	•		٠	•		٠	\triangle	•
obsidian black		•	٠	•		٠	•		٠	٠	•
indigolite blue		٠	0	\bigtriangleup		٠	0		٠	Δ	0
tanzanite blue		٠	٠	0		٠	•		•	0	•
carneol red		•	•	•		•	•		•	Δ	•
tenorite grey		•	٠	0		٠	•		٠	0	•
iridium silver		٠	•	•		•	•		•	•	•
palladium silver		•	•	Δ		•	•		•	0	•

Recommended
O Possible
A Not recommended

	CLC 200 CDI	CLC 220 CDI	CLC 160 BlueEFFICIENCY	CLC 180 KOMPRESSOR
No. of cylinders/arrangement	4/in-line	4/in-line	4/in-line	4/in-line
Total displacement (cc)	2148	2148	1597	1796
Rated output ¹ (kW at rpm)	90/4200	110/4200	95/5000	105/5200
Rated torque ¹ (Nm at rpm)	270/1600-2800	340/2000	220/2500-3800	220/2500-4200
Compression	18.0	18.0	9.3	9.3
Acceleration 0-100 km/h (s) (automatic transmission)	11.3 (11.1)	9.7 (9.4)	11.2 (11.5)	9.7 (9.9)
Top speed approx. (km/h) (automatic transmission)	206 (205)	224 (219)	210 (206)	220 (215)
Tyre size front	205/55 R 16	205/55 R 16	205/55 R 16	205/55 R 16
rear	205/55 R 16	205/55 R 16	205/55 R 16	205/55 R 16
Fuel	Diesel	Diesel	Premium petrol	Premium petrol
Fuel consumption ² (I/100 km)				
urban (automatic transmission)	7.5-7.9 (8.6-9.0)	7.6-8.1 (8.6-8.9)	9.7-10.2 (10.5-10.9)	10.8–11.3 (11.1–11.7)
extra-urban (automatic transmission)	4.5-5.1 (5.2-6.4)	4.6-5.2 (5.0-5.6)	5.3-5.9 (5.8-6.2)	5.5-6.2 (5.9-6.4)
combined (automatic transmission)	5.6-6.1 (6.6-7.1)	5.7-6.3 (6.4-6.8)	6.9-7.5 (7.5-7.9)	7.5-8.1 (7.8-8.3)
CO_2 emissions combined ² (g/km) (automatic transmission)	147–161 (169–188)	151–166 (167–179)	165–178 (178–189)	177–192 (186–198)
Tank capacity (I), incl. reserve, approx.	62/8	62/8	62/8	62/8
Boot capacity (I)	310	310	310	310
Turning circle diameter (m)	10.77	10.77	10.77	10.76
Kerb weight³ (kg)	1505	1530	1470	1475
(automatic transmission)	(1525)	(1550)	(1490)	(1495)
Permissible gross vehicle weight (kg)	1960	1985	1940	1945
(automatic transmission)	(1960)	(1985)	(1940)	(1945)

¹ Figures according to Directive 80/1269/EEC in the currently applicable version

² The figures shown were obtained in accordance with the prescribed measuring process (Directive 80/1268/EEC in the currently applicable version). The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between different vehicle models

	CLC 200 KOMPRESSOR	CLC 250	CLC 350
No. of cylinders/arrangement	4/in-line	6/V	6/V
Total displacement (cc)	1796	2496	3498
Rated output ¹ (kW at rpm)	135/5500	150/6100	200/6000
Rated torque ¹ (Nm at rpm)	250/2800-5000	245/2900-5500	350/2400-5000
Compression	8.5	11.4	10.7
Acceleration 0-100 km/h (s) (automatic transmission)	8.6 (8.7)	8.4 (8.6)	6.3 (6.3)
Top speed approx. (km/h) (automatic transmission)	235 (231)	240 (234)	250 ⁴ (250 ⁴)
Tyre size front	205/55 R 16	205/55 R 16	225/45 R 17
rear	205/55 R 16	205/55 R 16	225/45 R 17
Fuel	Premium petrol	Premium petrol	Premium petrol
Fuel consumption ² (I/100 km)			
urban (automatic transmission)	10.8–11.4 (11.4–11.9)	13.6–13.9 (13.5–13.7)	14.0-14.3 (14.2-14.5)
extra-urban (automatic transmission)	5.7-6.4 (6.0-6.7)	6.8-7.2 (6.9-7.4)	7.1-7.4 (7.4-7.8)
combined (automatic transmission)	7.6-8.2 (7.9-8.6)	9.4-9.7 (9.3-9.7)	9.7 - 10.0 (9.9 - 10.2)
CO_2 emissions combined ² (g/km) (automatic transmission)	180–196 (189–204)	218-225 (217-226)	227-234 (232-239)
Tank capacity (I), incl. reserve, approx.	62/8	62/8	62/8
Boot capacity (I)	310	310	310
Turning circle diameter (m)	10.77	10.77	10.77
Kerb weight ³ (kg)	1480	1525	1550
(automatic transmission)	(1500)	(1545)	(1570)
Permissible gross vehicle weight (kg)	1950	1995	2020
(automatic transmission)	(1950)	(1995)	(2020)

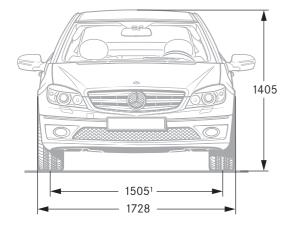
³ Figures according to Directive 92/21/EC, version 95/48/EC (kerb weight with fuel tank 90 % full, driver, 68 kg, and luggage, 7 kg) for standard-specification vehicles. Optional extras and accessories will generally increase this figure and reduce the payload capacity accordingly

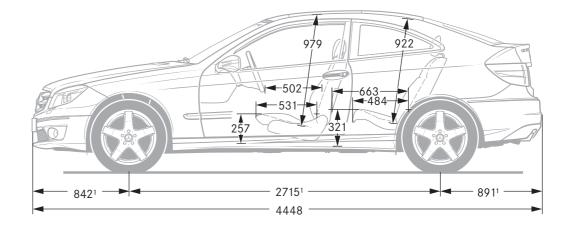
⁴ Electronically governed

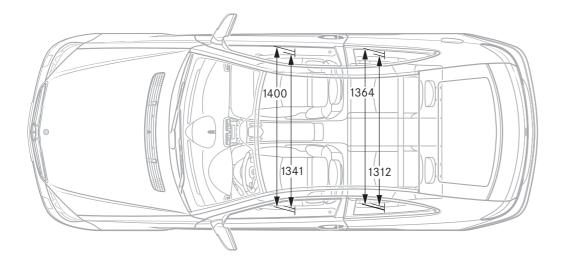
How much space will the CLC take up in your life?

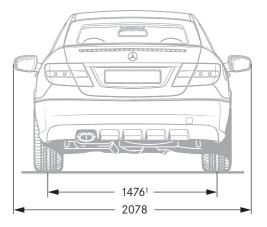
The CLC dimensions at a glance

We could write at great length about its everyday practicality. Or about the fact that it is one of the shortest and lowest-slung Mercedes-Benz models of all. But we think you should drive it yourself first. You can see the rest on the illustrations below.









All measurements in millimetres. The dimensions shown are mean values and apply to standard-specification, unladen vehicles ¹ Carrying 3 people, each weighing 68 kg



Anyone opting for a Mercedes buys far more than just a car

Mercedes-Benz mobility. There will always be a helpful passenger in your new car: the assurance of carefree driving. Should you ever need assistance, however, the Mercedes-Benz Service24h is there for you. Just call the freephone service hotline on 00800 1 777 7777¹. The newly integrated telematics service Mercedes-Benz Contact² is even more customer-friendly: a touch of a button is all it takes to contact the Mercedes-Benz customer centre by phone. And if you wish all the relevant vehicle and position-related data can be sent at the same time, ensuring the fastest possible reaction time and rapid on-the-spot help. As standard and at no extra charge: the Mercedes-Benz mobility package Mobilo³. Whether you have lost your key, have had a breakdown which cannot be repaired immediately or the vehicle is damaged as a result of an accident or vandalism, Mobilo gets you to your destination – anywhere in Europe. Whatever the nature of your problem, you will soon be able to resume your journey.

¹ Mobile phone rates vary according to service provider

 2 Requires a factory-fitted radio linked up to a switched-on mobile phone. For the cost of a call to the landline network

MercedesCard. Your ticket to the Mercedes-Benz experience: four times a year we will send you exciting details of a selected range of events and services which we have put together exclusively for you. Then there is the Mercedes Magazine with its fascinating reports and articles. But the MercedesCard also has many other uses: as a VISA credit card, it is an internationally accepted means of payment. Answer the annual questionnaire and we'll even waive the card fee. Plus the card offers further benefits to provide you with peace of mind, such as the Mercedes-Benz insurance package at no extra charge and the exclusively compiled MercedesCard insurance package at a preferential price. You can also gain free entry to the Mercedes-Benz Museum simply by showing your VISA MercedesCard. Further information can be found at

www.mercedes-benz.de/mercedescard⁴

⁴ Information about the MercedesCard in Austria and Switzerland can be found on the Mercedes-Benz websites for these countries Mercedes-Benz Bank. If you have already chosen your dream car and want to remain financially flexible, you should make us your next port of call. whether it be for leasing, finance, insurance or service packages. Our "Private Leasing plus" scheme is a complete package comprising leasing, third-party insurance and fully-comprehensive insurance. "Business Leasing plus" for business customers works in much the same way, while our "Plus3 Financing" combines the low repayment rates of a financing scheme with the flexibility of leasing. You then have three options at the end of the contract: you can keep the car, sell it or return it to us for a guaranteed price and switch to a new model. We can also offer a range of investment products such as fixed-interest products, savings plans, investment funds or depository receipts. For details, please call 01803/32 22 65⁵ or visit www.mercedes-benz-bank.de

³When the warranty has expired Mobilo can be extended by another year for a maximum of 30 years, provided that regular maintenance is carried out by your Mercedes-Benz service partner



Time for another enriching experience

A Mercedes-Benz is most at home on the road. This is the only way to experience the effortlessly superior driving feel that lends every Mercedes model its inimitable class. Feel the power of efficient engines with low fuel consumption and precise steering, designed to put you right in the mood for driving. And experience what true comfort really is. The unique feeling of driving a Mercedes cannot be put into words, however. Which is precisely why we'd like to invite you to take a test drive. Your Mercedes-Benz dealer will be happy to make all the necessary arrangements for you. Simply visit www.mercedes-benz.com to locate the nearest Mercedes-Benz dealer in your country or region. We look forward to seeing you. The website also offers an interactive tour, enabling you to take a closer look at your desired model. This simulation is the ideal way to acquaint yourself with your dream car. You can view key functions in detail, gain an insight into the car's inner workings or look at the benefits of each model. For further details, visit www.mercedes-benz.de/owners-manual

Now your mobile phone acts as a gateway to the whole Mercedes-Benz world. In addition to an overview of all passenger car models, there are insights into the entire brand world, not to mention a wealth of entertainment offers and direct links to a range of services at www.mercedes.mobi Take-back of end-of-life vehicles. Coming full circle. At the end of its long life, you can return your CLC-Class to us for environment-friendly disposal in accordance with the EC End-Of-Life Vehicle Directive¹. But that day lies a long way off.

¹ Applies in accordance with national regulations to vehicles up to 3.5 tonnes gross weight. Mercedes-Benz passenger cars have met the statutory regulations governing the suitability of their design for reuse and recycling for a number of years now. A network of vehicle take-back depots and dismantlers has been established which will process your vehicle in an environment-friendly manner. The ways in which both vehicles and parts can be recovered are subject to ongoing development and improvement. Consequently, the CLC-Class will be able to comply with any future increases in the recycling quota within the stipulated time limits. For further information, please call 00800 1777 7777.

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